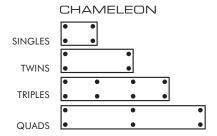
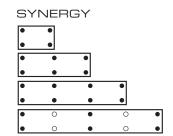
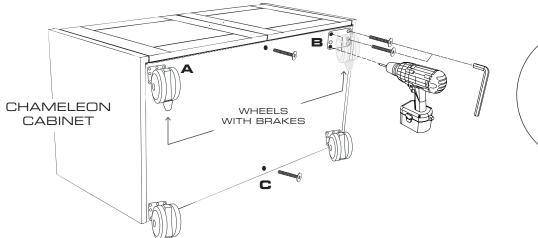


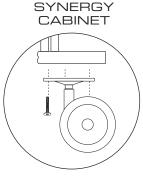
HEAVY DUTY CASTERS

WHEEL PLACEMENT



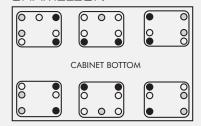




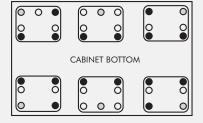


DRILLING PATTERN

CHAMELEON



SYNERGY

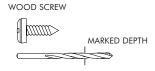


POSITIONING WHEEL BASEPLATE

- **A.** Position the wheel baseplate so that it matches the drawing below:
- **B.** Drill holes & fasten as shown in the drilling pattern to the left:
 - Greyed holes use joint connector bolts (JCB)



 Black holes will need to be pre-drilled before attaching with supplied wood screw. Using a drill & supplied bit, predrill to the marked depth of the bit. Attach with supplied wood screws.



- O Not used.
- **C.** Fasten posts not requiring wheels with provided JCB bolts.